

Code: R30124	Page: 1 de 3
Initial Issue: 28/05/2013	Revision: 4
Date Revision: 12/12/2016	Validity: 2 years

PRODUCT SPECIFICATION

PRODUCT DESCRIPTION		
Item Code: R30124	Customer: INTERBRAND 'S (United Kingdom)	Declarations
Product Name: WESTERN CASA CALIFORNIA 500g		Product free of: 1. Allergens 2. Ionization 3. GMO's 4. Pesticides
Product Description:	Mature properly ripen hass avocados are blended with spices and additives to obtain an authentic Guacamole with a smooth texture and notes of jalapeño Pepper, garlic and onion. Particulates of red bell pepper and cilantro give this product a special visual attractive. Product must be handled under frozen conditions until its use.	
Ingredients:	Hass avocado 94.36%, Sugar 1.20%, Red Bell Pepper 1%, Jalapeño Pepper 1%, Salt 0.90%, Onion 0.60%, Ascorbic Acid (E300) 0.30%, Xanthan Gum (E415) 0.30%, Citric Acid (E330) 0.15%, Garlic 0.12%, Dehydrated Cilantro 0.07%..	
Product complies with FDA regulation 21CFR117.3. The register complies with the FDA Bioterrorism Act. Product complies with Law Food European Union (White paper). Product complies with the Mexican Official Norms for Foods NOM-251-SSA1-2009.		

MICROBIOLOGICAL	MICROBIOLOGICAL STANDARDS		
	TEST METHOD	STANDARD	TOLERANCE
Standard Plate Count	AOAC 990.12		≤10,000CFU/g
Total Coliform	AOAC 991.14		≤1,000 CFU/g
Yeast	AOAC 997.02		≤300 CFU/g
Mold	AOAC 997.02		≤300 CFU/g
Escherichia .coli	AOAC 991.14	Neg/10g	
S.aureus	AOAC 2003.11		<100 CFU/g
Salmonella sp.	AOAC 989.13	Neg/25g	
Listeria sp.	AOAC 960701	Neg/25g	
Frequency — Every batch of 570 kg for all the above microbiological standards			

CHEMICAL QUALITY FACTORS	& PHYSICAL METHOD	STANDARDS	
		TARGET	TOLERANCE
pH	AOAC 981.12	4.65	+/- 0.15
% Salt	AOAC 937.09	1.25	+/- 0.10
% Moisture	AOAC 985.14	72	+/- 8
% Chunk	1/4" Screen	15-25 %	-
Viscosity	AOAC 967.16	45,000	+/-15,000 cps
Color	Visual	Green	-
Oil		18	+/- 6
Foreign matter	Vegetables pieces	No more than 5 pieces bigger than 10 mm in sample of 454 g	

PHYSICAL FACTORS (ACTUAL PRODUCT)				TOLERANCE	
FOREIGN MATERIAL					
*Metal, Filth, Wood, Glass, Rodent hair, dead insects, glass etc.				Prohibited	
*Metal detection equipment calibration required on an hourly basis.					
Ferrous (magnetic)				2.50 mm	
Non Ferrous (non magnetic)				4.00 mm	
Stainless Steel (non magnetic)				3.00 mm	
DEFECTS	TYPE	TOLERANCES	METHOD	SHELF LIFE	
Discoloration	Browning	<5%	Visually	Frozen product -18°C (0°F)	2 years
Leakers	Bad seals	<5%	Visually/Water immersion		
Skins in product	Skins of 5 mm	No more than 5 pieces per pound	Visually	Refrigerated to 7°C (45°F) sealed	7 days
				Refrigerated to 7°C (45°F) Open	3 days

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CODE DATE FORMAT

<p>Last digit of the year Julian calendar day Time Y DDD ## 6 265 C= Year 2016/265 day of the year/ C Batch</p>	<p>BEST BY CODE PRINTED IN OUTERCARTON: MM/YYYY Printed in English</p>
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PACKAGING & TRANSPORTATION

PACKING MATERIAL		CASE PACK	SPECIFICATION
Inner packing	HDPE Tub and lid	Net Case Weight:	6.0 kg
Dimensions	N/A	Gross Case Weight	6.27 kg
Outer packing	Corrugated carton kraft	Pallet High:	2.02 m
Case Dimensions:	Height:17cm Width:24cm Large: 35.5 cm	Cases per Pallet:	132
Count / Case	12x500 g	Cases per layer	12
		Net Weight	792 kg
		Gross Weight	828 kg
		Temperature Requirements	< than -18°C (°0 F)
		Liner/Case Description	Kraft (printed)
		Closure For Case & Individual Unit:	No staples, metal ties, nails or other metallic devices allowed.

TRACEABILITY SYSTEM

We control the traceability using production code in every product individually (bag or tub), packed product (carton) that we produce and making a mock recall exercise annually.

NUTRITIONAL INFORMATION:

Nutrition Facts			
Serving Size	100 g		
Servings Per Container			
Amount Per Serving			
Kcal	230	KJ	962.96
		% Daily Value*	
Total Fat	23 g		36 %
Saturated Fat	4 g		19 %
Trans Fat	0 g		
Cholesterol	0 mg		0 %
Salt	0.95 g		16 %
Total Carbohydrate	3 g		1 %
Fiber Diet	3 g		14 %
Sugar	0 g		
Proteins	3 g		
Vitamin A			0 %
Vitamin C			8 %
Calcium			8 %
Iron			6 %
*Percent Daily Values are based on a 2,000 kilocalorie diet. Your daily values may be higher or lower depending on your calorie needs.			
	Calories:	2,000	2,500
Total Fat	Less than	85g	20 g
Saturated fat	Less than	20g	25 g
Cholesterol	Less than	300mg	300 mg
Sodium	Less than	2400mg	2400 mg
Total Carbohydrate		300g	375 g
Dietary Fiber		25g	30 g
Code of Federal Regulations, Food and Drugs, US A. 2004			

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LABELING SYSTEM	
<p align="center">Primary pack: Labelled in lid and tub as image.</p> <p>Secondary pack: Every case must have I label in frontal part to the case in English Language, as image.</p>	
CONTAINER LABEL	OUTER CARTON LABEL

CHANGES DESCRIPTION
<ol style="list-style-type: none"> 1. New artwork of label in lid changed by customer. 2. New artwork of label was included in plastic tub by customer.

AUTHORIZATION			
<p>The supplier agrees to supply product that complies with all the details contained in this specification and with the current US FDA food legislation and it is understood that product may be rejected by INTERBRAND´S should product not comply with this specification on delivery.</p>			
SIGNATURE On behalf of the Supplier		SIGNATURE On behalf of Customer	
NAME		NAME	David Johnston
POSITION		POSITION	General Director
SIGNATURE		SIGNATURE	
DATE	16/12/2016	DATE	