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		Made by	PK
		Date	03-06-2019
The Beyond Sausage (1S1 – FS 50-pack)			

## 1. Product



## 2. Description

Plant-based sausage, made with pea protein

Frozen

Origin: USA

## 3. Ingredients

Water, pea protein isolate (16%), refined coconut oil, sunflower oil, rice protein, faba bean protein, flavouring, potato starch, salt, fruit and plant concentrates (beetroot, carrot, pepper), apple fibre, citrus extract flavouring, Stabilisers: methylcellulose, calcium alginate.

## 4. Production process

The Beyond Sausage is produced in the USA. These sausages are shipped in bulk to The Netherlands.

## 5. Packaging and labelling

Primary packaging                      Food grade plastic bag in carton box, 50 sausages per packaging, 380x200x180, EAN 852629004729

Pallet    Wood, 14 boxes per layer, 7 layers, 0.8x1.2m

On the label the following information is printed:

- Product name
- Net weight
- Lot number
- Best before date
- List of ingredients
- Nutrition declaration
- Instructions for use
- Storage conditions

## 6. Storage-conditions/shelf life

Delivery-temperature                      -18 °C

Storage-temperature                        -18 °C

Shelf life    1 year after production at -18 °C, consume within 3 days after defrosting, do not refreeze

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## 7. Physical standards

Defects:

- Misshaped
- Non-rounded edges
- Lack of closure on ends
- Uneven throughout link (clumping, lumps)
- Leakage from casing
- Unsmooth coating

## 8. Organoleptic characteristics

Appearance	Round link, with a slight curve
Colour	Brindled 'sausage' mix, with white 'fat' chunks, pale to pink
Texture	Uncooked: chewy meat-like texture with pieces of 'fat' chunks
Flavour	Meaty smell and aroma; savoury blend of spice flavours
Size	31-33 mm

## 9. Safe Handling Instructions:

For your protection, follow these safe handling instruction:

- Store frozen
- Defrost sausages before use, by laying links out in a single layer on a lined and wrapped sheet tray
- Do not refreeze after defrosting and use within 3 days
- Cook from refrigerated for approximately 6 minutes turning frequently and until the internal temperature reaches 74 °C
- Do not overcook

## 10. Nutritional information (per 100 gram value)

Energy	990 kJ/238 kcal
Fat	16 g
- Of which saturated	7 g
Carbohydrates	5.0 g
- Of which sugars	0 g
Fibres	3 g
Protein	17 g
Salt	1.35 g

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### 11. Microbiological characteristics

	TARGET
Total aerobic count (cfu/g)	< 1 x 10 <sup>5</sup>
Enterobacteriaceae (cfu/g)	< 1 x 10 <sup>3</sup>
<i>E. coli</i> (cfu/g)	< 50
<i>Salmonella</i> (cfu/25g)	absence
<i>Listeria monocytogenes</i> (cfu/25 g)	absence
<i>Bacillus cereus</i> (cfu/p)	< 1 x 10 <sup>3</sup>
Coagulase positive <i>Staphylococcus aureus</i> (cfu/g)	< 1 x 10 <sup>3</sup>

### 12. Food Intolerance data

+ = present

- = absent

? = might contain traces or unknown

01 cow milk protein	-	19 nut oil	-
02 lactose	-	20 peanuts	-
03 chicken egg	-	21 peanut oil	-
04 soy protein	-	22 sesame	-
05 soy oil	-	23 sesame oil	-
06 gluten	-	24 glutamate	-
07 wheat	-	25 sulphite (E220 - E227)	-
08 rye	-	26 benzoic acid and parabens (E210 - E219)	-
09 beef	-	27 azo dyes	-
10 pork	-	28 tartrazine (E102)	-
11 chicken	-	29 cinnamon	-
12 fish	-	30 vanillin	-
13 shellfish and crustaceans	-	31 coriander	-
14 maize	-	32 celery	-
15 cocoa	-	33 umbelliferae	-
16 yeast	-	34 carrots	-
17 legumes/pulses	+	35 lupine	-
18 nuts (excluding coconut)	-	36 mustard	-
Other:			
Preservatives	-		
natural flavourings (herbs)	-		
nature-identical flavourings	-		
artificial flavourings	-		
artificial colours	-		
enzymatically HVP	-		
nitrate/nitrite	-		
hydrogenated fat	-		
gelatin	-		